Unit 108: Wood occupations

# Worksheet 8: Wood machining (tutor)

1. Briefly outline the machining method for the following products:

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| **Product:** | **Machining method:** |
| Firing pieces | Rip sawn to shape using a tapering jig |
| Skirting board | Sawn 6mm oversize to the finished width and thickness to allow for planing. Faced and edged using a surface planer, brought to width and thickness using a panel planer/thicknesser then profiled to moulded section required on a vertical spindle moulder or brought to size and profiled on a through moulder |
| Plywood facings/cladding to encased services | Sawn to size with a handheld saw or sized on a dimension/wall saw |
| Turned balusters | Sawn 6mm oversize to the finished width and thickness to allow for planing. Faced and edged using a surface planer, brought to width and thickness using a panel planer/thicknesser, then turned on a copy lathe |